

Lifelines to the Future

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COMPANY
PROFILE



Lifelines to the Future...

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About Us

Arabian Pipes Company (APC), Saudi Joint-Stock Company, has been established by the leading business group in the kingdom of Saudi Arabia to be the Leading Industrial Center in the Region specialized in supplying complete range (Medium & Large Diameter) of Bare and Coated Steel Pipes suitable for Oil & Gas and high-pressure applications.

APC's ERW manufacturing facility is centrally located in Riyadh 2nd Industrial City with an area of 228.00 sq. meter. Its annual production capacity for ERW plant exceeding 160, 000 MT per year.

APC's LSAW manufacturing facility is ideally located in Jubail Industrial Area and its annual production capacity for LSAW plant is 300,000 MT per year. The operation incorporates state-of-the-art technology exceeding the stringent requirements of oil and gas companies.

APC's Coating facility has the capability to coat 3LPE, 3LPP, FBE coating for pipes sizes ranging from 6 inch to 24 inch.



Our Vision

APC applies the highest quality and strives to localize the latest piping solutions technology solutions through our most valuable assets: Human Resources.

Our Mission

To be the MENA pioneers in providing quality piping solutions and to partner with our valued clients to meet their needs.



APC's Products Information

• ERW Pipe

Outer Diameter: 6 5/8" to 20" (163.3mm to 508.0mm)
 Wall Thickness: 0.125" to 0.630" (4.8mm to 16.0mm)
 Length: 20' - 50' (6m to 14m) Grades: API 5L (up to X-70;
 API 5CT (H-40/J-55/K55); ASTM A53 Grades A & B and all
 major international specifications.



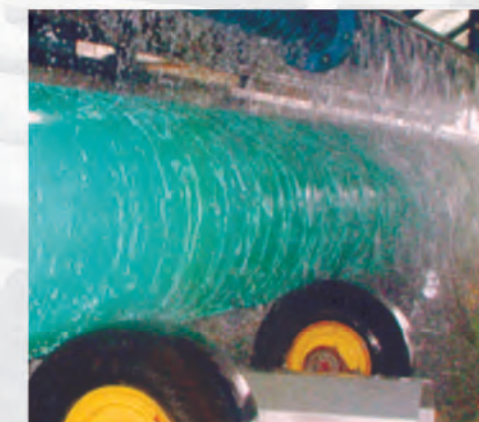
• LSAW Pipe

Outer Diameter: 16" to 48" (406.4mm to 1219mm)
 Wall Thickness: 0.250" to 1.000" (6.4mm to 25.4mm)
 Length: 32.8' - 40.5' (10m - 12.35m) Grades: API 5L
 Grades B up to X70 (ISO 3183 Grades L245 up to L485),
 ASTM A252 Grade 2 and all major international specifications.
 We are manufacturing Pipes for Sour and Non Sour applications.



• Pipecoating

Outer Diameter: 6 5/8" to 24" (163.3mm to 610mm)
 Length: 9m to 14m
 Specification: FBE, 3LPE, 3LPP



• Threading Line

Outer Diameter: 6" - 20" (186.3mm - 508mm)
 Wall Thickness: 0.125" - 0.630" (3.2mm - 16mm)
 Length: 23' - 49' (7m - 15m)
 Grades: API 5CT H40 to N80
 Connections: API 5CT/ISO 11960 Premium Joint
 Specification: API 5CT/ISO 11960 Client Specifications



APC's Product Applications

APC is manufacturing pipes for a wide variety of applications including the following:

• Line Pipe Applications

The long distance transportation of oil & gas require pipe which meet very stringent specifications as per API 5L, API 5CT and as per our customer's standards. We are capable of manufacturing pipelines for oil & gas transportation as per API 5L, API 5CT and as per other International Standards.

• Structural Applications

APC is manufacturing pipes to be used for a wide range of construction purposes. Construction applications includes piling pipe, industrial frames, frame for canopies, space frames and decorative frontages, general fabrications and construction.

• General Purpose Applications

APC is manufacturing pipes for application including industrial water, irrigation and distribution.



• Standard Pressure Applications

The transmission of different types of fluids requires pipe, which can withstand specified levels of pressure. Applications in this sector include, but are not limited to, column pipe for water pumping, water transmission pipe, well pipe and high pressure sour gas upstream operations.

• Casing Applications

Casing applications relate primarily to all oil, gas and water well casings. APC casing provides the mechanical strength and ensures the integrity of the well to enable to operate efficiently and safely. APC is a "One Stop Shop" providing Threaded and Coupled (T&C) pipes to valuable clients.

ERW Pipe Plant

Overview of APC's ERW Steel Pipe Plant - Riyadh (6" to 20")

Arabian Pipes Company (APC), Saudi Joint-Stock Company, has been established by the leading business group in the kingdom of Saudi Arabia to be the leading industrial center in the region specialized in supplying complete range (Medium & Large Diameter) of bare and coated steel pipes suitable for oil, gas and high pressure applications.

Specification

Outer Diameter: 6 5/8" - 20" (168.3mm - 508.0mm)

Wall Thickness: 0.125" - 0.630" (4.8mm - 16.0mm)

Length: 20' - 50' (6m - 14mm)

Grades: API 5L (up to X-70); API 5CT (H-40/J-55/k55); ASTM A53

Grades A & B and all major international specifications.

The following main features make APC a truly world class tube mill

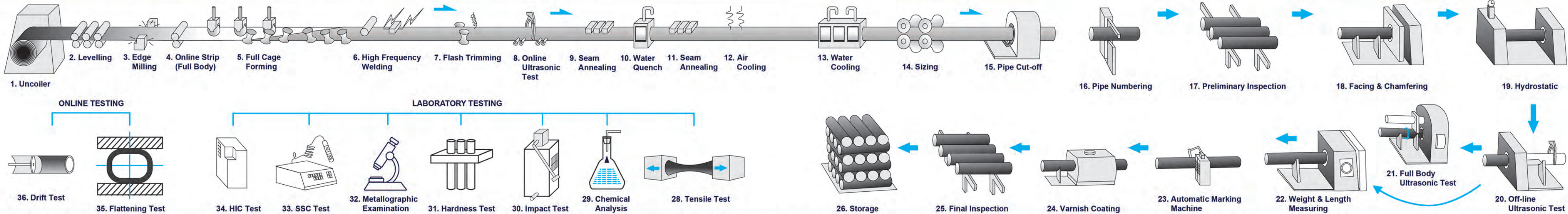
- State of the art integrated information system
- Edge milling cage forming method for pipe making
- Seam annealing
- Weld are full body ultrasonic testing
- Robotic marking system
- advanced laboratory facilities for testing API high specification pipe for sour and non sour environment
- Advanced handling and storage method
- Hydrostatic test



APC's ERW manufacturing facility is centrally located in Riyadh 2nd Industrial City Phase 3 with an area of 228,000 sq. m. Its annual production capacity for ERW plant is exceeding 160,000 MT per year. The operation incorporates state-of-the-art technology exceeding the stringent requirements of oil and gas companies. APC started its commercial production in 1996 becoming the major supplier in medium range HFW pipes in Saudi Arabia and in Middle East. APC has extended its market base by capitalizing on its production capabilities and commitment to total quality management. These export market includes UAE, Qatar, Bahrain, Oman, Kuwait, Libya, Jordan, Yemen, Egypt, Iraq, Djibouti, Malaysia and other international locations.

APC has installed and acquired the latest generation of manufacturing, inspection and testing equipment to meet the ever-increasing demand on quality from the oil and gas companies. Through the continuous development and commitment to total quality management, APC is now a world class mill: (Through the installation of cage forming method, edge milling, advanced treatment, ultrasonic testing method for weld and full body inspection, advanced laboratory for testing API/ASTM high grade pipe for sour and non-sour environment and state of the art integrated information system and latest handling/storage method.

ERW Plant Production Process With Total Quality Focus



Quality Assurance

Universal Testing Machine

Function: For tensile and bend tests / computer-aided operation
Specification: Capacity - 1,000 KN

Charpy Impact Tester

Function: V-notch specimen per ASTM E 23
Specification: Capacity - 750J ~ 76.5 Kg.m

Vickers hardness Tester

Function: Vibration-proof with printer interface
Specification: Capacity - 0.2 ~ 30 Kgf

Metallographic Microscope

Function: For microscopic examination
Specification: Capacity - 50x ~ 1,000x magnification

Stereo Electronic Microscope

Function: Computer software with monitor & printer
Specification: Capacity - 1x ~ 50x

Profile Projector

Function: Metal flow and macro examination
Specification: Capacity - 5x~100x magnification & 0°~360°, Accuracy 0.001

Vacuum Emission Spectrometer

Function: Chemical analyzer computer software
Specification: Capacity - up to 34 elements, Accuracy - 0.0001 wt%

Flattening Test Machine

Function: For flattening and weld ductility tests
Specification: Capacity - 250kg/cm²

Hydrostatic Test Pressure

Function: For Hydrostatic pressure gauge calibration
Specification: Capacity - 0 ~ 400 bar, Accuracy - 0.1 bar

Manual Ultrasonic Tester USD 10 / USN 52

Function: For verification of auto-UT indications
Specification: Single or dual probes

HIC / SSC Facilities

Function: Compliance to NACE, ASTM & other international standards
Specification: Capacity - HIC Test 20 heats/cycle, SSC Test 4 heats/cycle

Chemical Analysis Spectro

Function: For analyzing the chemical composition and grade
Specification: Capacity - 23 elements



ERW Plant Capability Chart

ARABIAN PIPES COMPANY ERW PIPE - PRODUCTION CAPABILITY

THICKNESS (mm)	DIAMETER									
	Inch	6-5/8"	8-5/8"	10-3/4"	12-3/4"	14"	16"	18"	18-5/8"	20"
	mm	168.3	219.1	273.1	323.9	355.6	406.4	457.1	473.1	508
4.8										
5.2		Material Grade up to X52								
5.6										
6.4		Material Grade up to X60								
7.1										
7.9										
8.7										
9.5		Material Grade up to X70								
10.3										
11.1										
12.0										
12.7										
14.3						Material Grade up to X60				
15.1										
15.9										

LSAW Pipe Plant

• Overview of LSAW Plant Jubail (16" - 48")

LOCATION: Jubail Industrial City
PRODUCT: Longitudinal Submerged Arc Welded Pipes (Large Diameter 5L up to GR. X70)
APPLICATIONS: Oil & Gas Pipelines (On-shore, Off-shore)
CAPACITY: Up to 300,000 MT flow-lines capacity
SIZE RANGE: 16" - 48", 25mm thick, 12.2m length
SEQUENCE: Plate / Edge Preparation
Pipe Forming (U+O Pressing)
Tack Welding
UT & X-ray Testing
Mechanical Expansion
Hydrostatic Testing
End Beveling

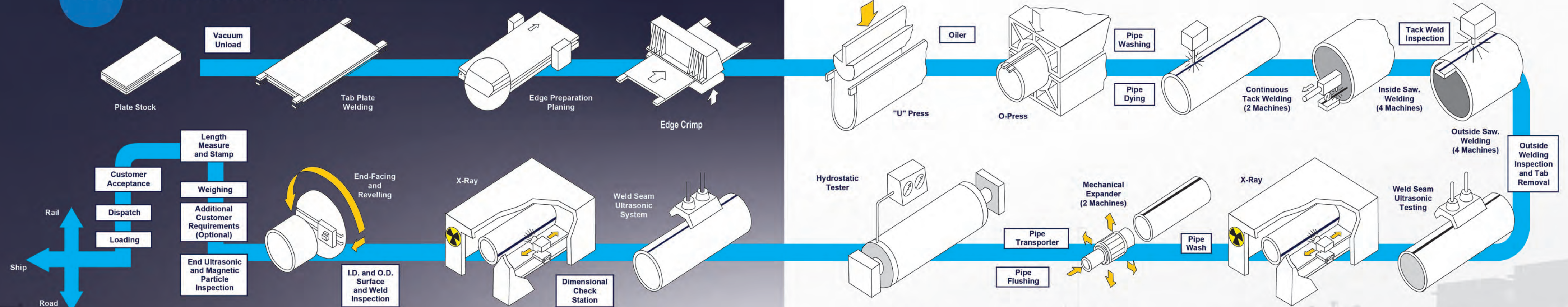


• LSAW Factory

SAW PROJECT (ONGOING) - 48" UOE PLANT

LOCATION: Jubail Industrial City
PRODUCT: Longitudinal Submerged Arc Welded Pipes (Large Diameter 5L up to X70)
MAIN APPLICATION: Oil & Gas Pipelines (On-shore, Off-shore)
CAPACITY: Up to 300,000 MT flow-lines capacity
SIZE RANGE: 16" - 48", 25mm thick, 12.2m length
EQUIPMENT: Japan, USA, Germany
SEQUENCE: Plate / Edge Preparation
Pipe Forming (U+O Pressing)
Tack Welding
UT & X-ray Testing
Mechanical Expansion
Hydrostatic Testing
End Beveling

LSAW Production Process

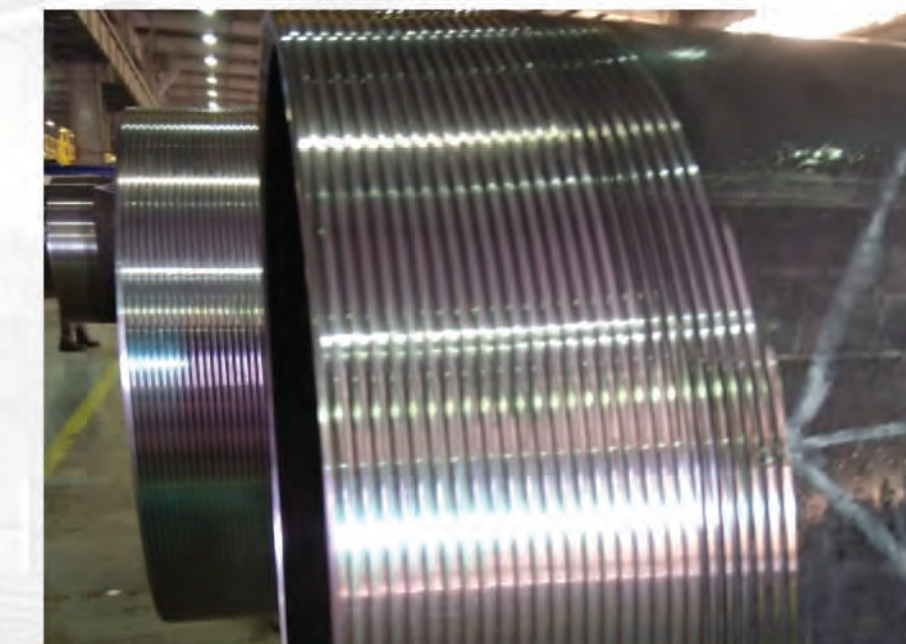
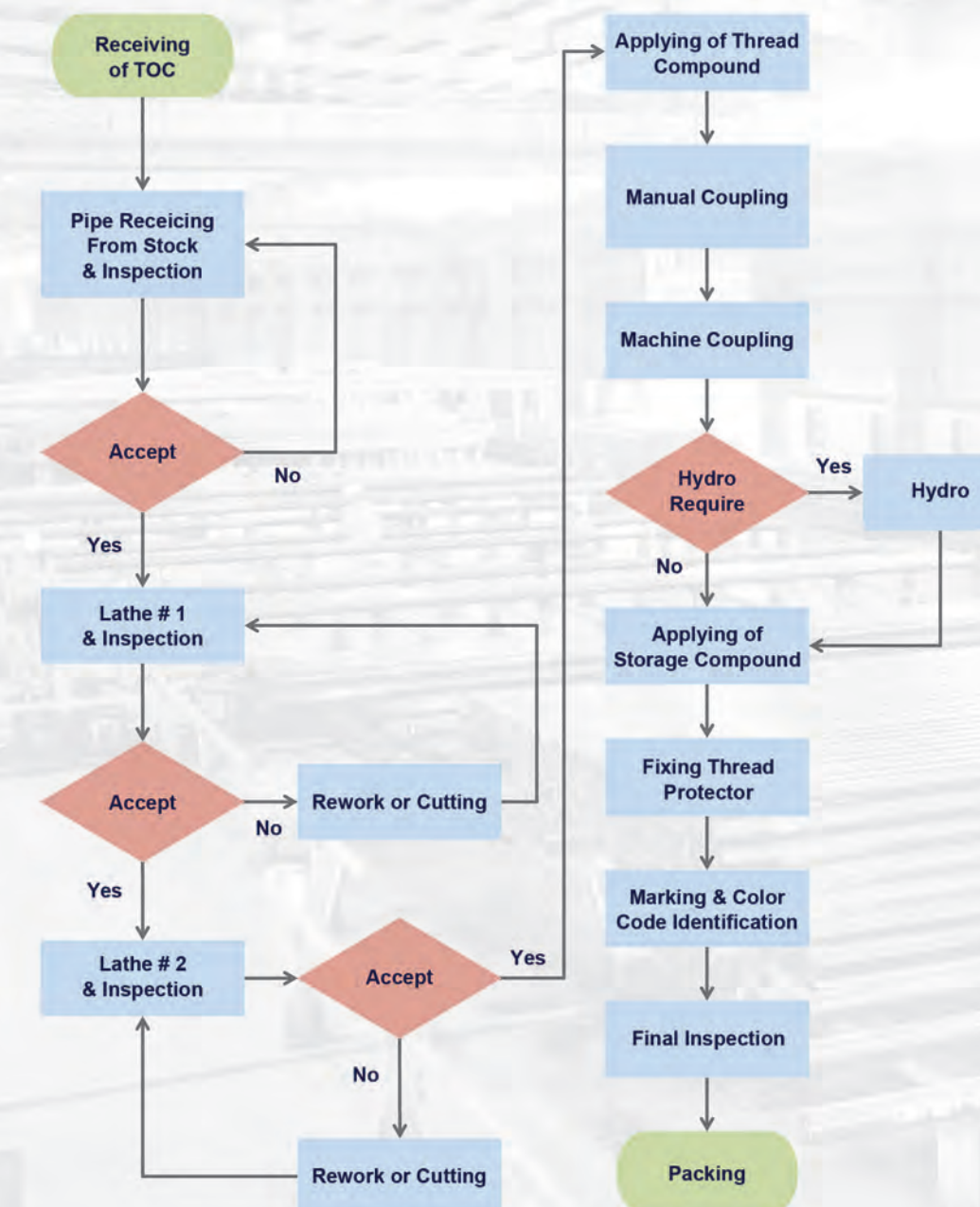


LSAW Plant Capability Chart

ARABIAN PIPES COMPANY LSAW PIPE - PRODUCTION CAPABILITY																	
DIAMETER																	
Inch		16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	38"	40"	42"	48"	
mm		406.4	457	508	559	610	660	711	762	813	864	914	965	1016	1067	1219	
THICKNESS (mm)	6.4																
	7.9																
	8.7																
	12.0																
	12.7		Material Grade up to X70M														
	13.5																
	14.5																
	15.4																
	16.3																
	17.6																
	18.7																
	19.0																
	19.8																
	21.7																
	22.7																
	23.0																
	24.4																
	Material Grade up to X65M																
Material Grade up to X60M																	

* FOR HIGHER D/T RATIO (D/T >75), CONTACT APC FOR OOR LIMITATION

Threading Line Flow Chart



OCTG - Casing pipes (Threading & Coupling Facility)

APC is a leading supplier of Threaded and Coupled Casing Pipes to Oil & Gas Companies according to the following specifications:

Size : 6 5/8" - 20"
 T & C : Buttress Threaded and Coupled
 Specifications : API 5CT J55 / K55 / H40
 Length : 38 - 44 ft
 Capacity : Joint per year

APC, being the first and sole supplier of ERW casing pipes in the region would necessary encourage all regional oil and gas companies and contractors to limit their imports that usually require major efforts and long delivery periods and rely on cost-effective and next-door high quality products supplier.

Anti-Corrosion Coating Factory

• Anti-Corrosion Coating

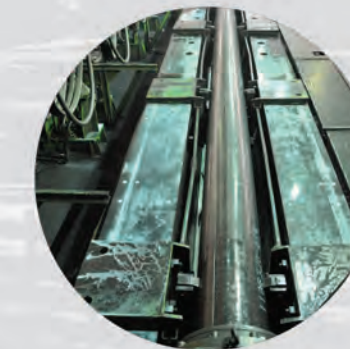
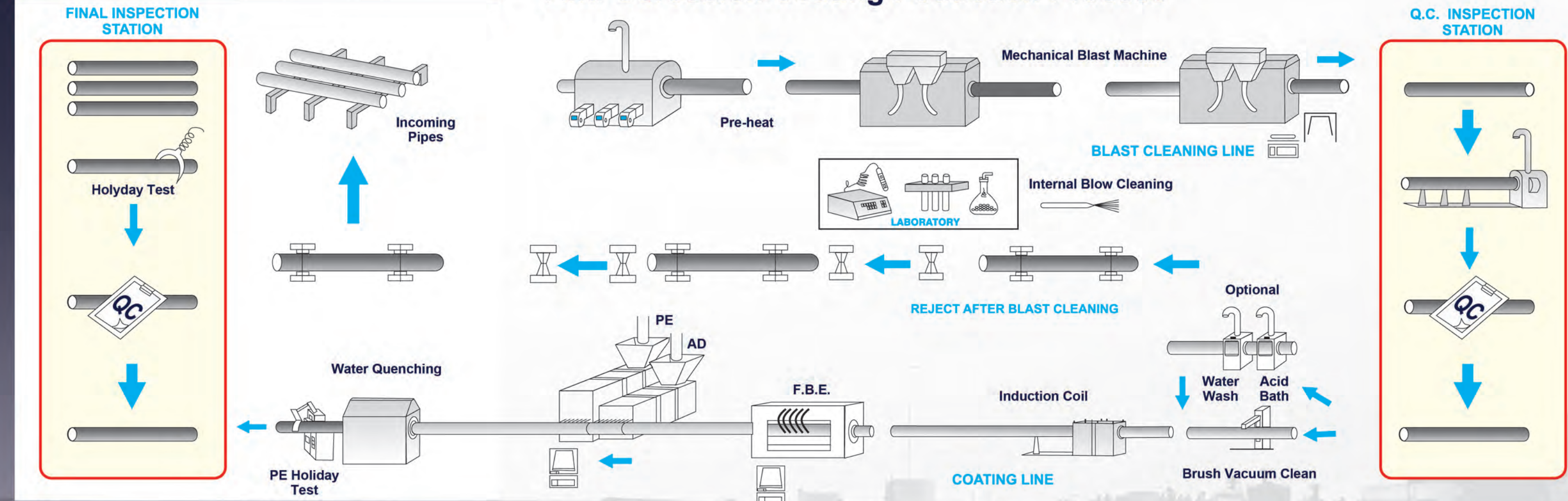
Arabian Pipes Company (APC) keeping its commitment to "Total Quality Management" now provides an anti-corrosion coating facility within APC to enhance its long term to the oil & gas industry with the addition of the latest quality anti-corrosion coating technology.

The facility is capable of coating pipe sizes from 6" to 24" and has a coating capacity exceeding 1,600,000 ft/year. The following applications are provided by APC in accordance to all major international and local coating standards:

- Single Layer Fusion Bonded Epoxy (FBE)
- Three Layer Polyethylene (3-LPE)
- Three Layer Polypropylene (3-LPP)

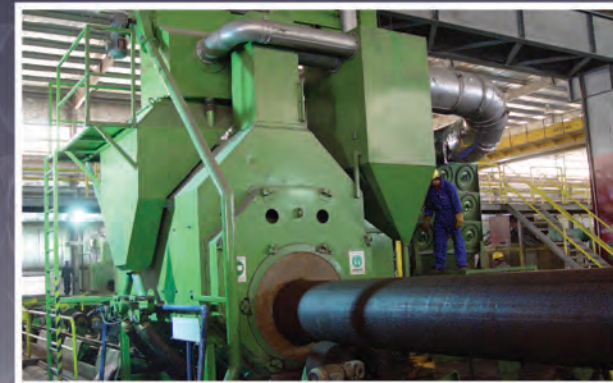
The coating plant has the capacity of coating all pipe produced by APC (1,600,000ft/yr), thereby supplying the client with the total package in the required delivery period. With vertical integration comes more competitive pricing and the opportunity for APC to provide a 'One Stop Shop' for our customers. Quality pipe manufacturing, coating, storage, delivery and service coupled with competitive pricing.

APC is unique, being only HFW mill in the Middle East having a state of the art coating plant for external FBE, 3LPE and 3LPP. APC is committed to 'Total Quality Management' and implementing the most advanced technology for the manufacture and coating of HFW carbon steel oil and gas line pipes, casing pipes, agriculture and structural pipes. APC is on target to become the region's leading total package supplier.



Quality Policy & Products Accreditation

APC understand the importance of total quality management from its inception to present day and the future. A comprehensive program in implementing the quality system as per the guidelines of ISO 9001 and QI was undertaken from the very beginning. APC has maintained its certification in compliance with ISO and has maintained the right to use official API monogram on manufactured products under the conditions in the official publication of the American Petroleum Institute entitled API spec Q1 and API spec 5L and 5CT and in accordance with the provision of the license agreement since June 1996.



To ensure good quality result of APC products, we use advanced and effective laboratory testing equipment (calibrated by third party) and conforms to international standards such as API, ASTM, ISO, NACE, SAMSS, Shell and the most valuable client specification.

APC undrestand the importance of total quality management from its inception to present day and the future.

Mechanical testing done by metal analysis spectrometer, zwick universal testing machine, vickers hardness testing, leica microscope, struers micro polishing and mounting machine, corrosion test - HIC and SSCC test.



Business Records

• Local Market

Arabian Pipes Company (APC) has successfully supplied millions of feet pipes to the local oil & gas sector and has successfully executed vital projects of high specification carbon steel pipes in grades up to X-70 for sour and non-sour services, to the world's largest oil producer (ARAMCO), SABIC and others. Few of our projects are referred below.

Sample Projects (Local):

- Khurais Pipeline
- Petro-Kabigh (Ethane & Buthane Lines)
- Dhahran - Riyadh - Qassim Product Pipeline
- Shayba Pipeline
- Khuff Gas Project
- Southern Area Flow-lines (MPPD)
- Northern Area Pipeline Projects
- Haradh-Abqaiq Condensate Line
- Ain Dar - Water Injection Line
- Abqaiq - Main Oil Flow Lines
- Haradh Increment III
- Northern Area Off-shore Lines
- OCTG - Oil wells Casings

Few of APC's Major Projects:

- SSSP Pipelines (Site 5,6,7 & 3)
- Sharq II Expansion
- Kemya Debottlenecking
- Petrokemya Expansion
- Off Site Pipelines - SCP
- National Industrial Gas
- Yamama Cement - Fuel Gas Pipeline
- Al-Khobar - Hofuf Pipeline
- JUPC Utilities
- NIGC Nitrogen Line
- Saudi Poly Olefins Co. Project
- Water Well casings



• Export Market

Arabian Pipes Company (APC) has successfully supplied many substantial international projects, our supply for this sector consists of millions of feet of API 5L pipe grade up to X-70 for sour and non-sour applications. Few of our projects are referred below.

Sample Projects (Export):

- More than 7,000 km of flowlines to PDO - Oman
- RPMAA Refinery Reconstruction D - Kuwait
- KNPC Oil Pipeline - Kuwait
- KOC Jet Fuel Pipeline - Kuwait
- VOPAC Terminal Phase II - UAE
- ISO Octane - Jebel Ali - UAE
- Gas Pipeline to Abu Dhabi - UAE
- Bab Umm Al-nar Crude Oil line - UAE
- Chill Water Lines / TABREED - UAE
- Q-Chem Project - Qatar
- CALTEX - Qatar Airport Jet fuel Line - Qatar
- NGL IV Project - Qatar
- Masila Block Flow Lines - Yemen
- Crude Oil Lines - Yemen
- Terminal storage Tank - Yemen
- Tawila - Camal Gathering - Yemen
- Borg Al-Arab Pipeline - Egypt

- GUPCO Off Shore Pipeline - Egypt
- El Tebbeen - BeniSuef Pipeline - Egypt
- UGDC Piling Project - Egypt
- Western Desert Pipeline - Egypt
- Mirfa-Ruwais Nitrogen Pipeline - Gasco, UAE
- Safer Plant Pipeline - Yemen
- New INDIA Aviation Fuel System Project
- Muglad Oil development project - Sudan
- Southern Oil Company Project - Iraq
- IKEJ Gas Development - Nigeria
- North East Bad (NEB) Project - UAE
- Al-Rayyan - Port Sudan Pipeline - Sudan
- East Al-Hajr Project - Yemen
- Huwaila Pipeline Project - UAE
- OGD III Pipeline Project - UAE
- Smart Village Gas Pipeline - Egypt
- Shams Gas Condensate Development project - Oman
- DeirEzzor Petroleum Project - Syria



Certificates

	Certificate of Authority to use the Official API Monogram License Number: SCT-0410	ORIGINAL
	The American Petroleum Institute hereby grants to: ARABIAN PIPES COMPANY Second Industrial City, Phase II, Building No 7647, Street No. 245 Riyadh Kingdom of Saudi Arabia	
	This right to use the Official API Monogram™ (an establishment's products under the conditions in the official publications of the American Petroleum Institute entitled API Specs 34™ and API-ECT and is equivalent with the provisions of the License Agreement API-ECT) is to cover within the Official API Monogram is subject, the API Monogram shall be used in accordance with the serial number: SCT-0410 The American Petroleum Institute reserves the right to revoke this authorization to use the Official API Monogram for any reason attributable to the Board of Directors of the American Petroleum Institute The scope of this license includes the following: Manufacturer of Electric-Submerged Casing or Tubing (Drill Pipe), Manufacturer of Electric-Submerged Casing or Tubing (Threaded and Coupled) - H40, PSL 1, - J55, PSL 1, - K55, PSL 1, Pipe Threader	
	DMS Endorsement: Design and Development: Servicing Effective Date: JANUARY 27, 2021 Expiration Date: SEPTEMBER 13, 2023 To verify the authority of this license, go to: www.api.org/compliance.  API President/Secretary	



Certificate of Authority to use the Official API Monogram

Licence Number: SL-G3111 **ORIGINAL**

The American Petroleum Institute hereby grants its
ARABIAN PIPES COMPANY
 Second Industrial City, Phase III, Building No 7647, Street No. 248
 Riyadh
 Kingdom of Saudi Arabia

this right to use the Official API Monogram[®] on administrative products under the conditions in the official publications of the American Petroleum Institute entitled API Spec Q1[®] and any **API-SL** and it accords them with the provisions of the Licence Agreement.

In all cases where the Official API Monogram is applied, by API Monogram shall be used in conjunction with one of the following numbers: **SL-G3111**

The American Petroleum Institute reserves the right to revoke this authorization at any time if the Applicant fails to comply with any requirements established in the Rules or Directives of the American Petroleum Institute.

The scope of this license includes the following: Manufacturer of Low Pressure Pipe End at PSL 1; Manufacturer of Low Pressure Pipe End at PSL 2 - Service Area 2 - Type of Pipe: NPS 10 / Delivery Condition M / Max. Grade X70

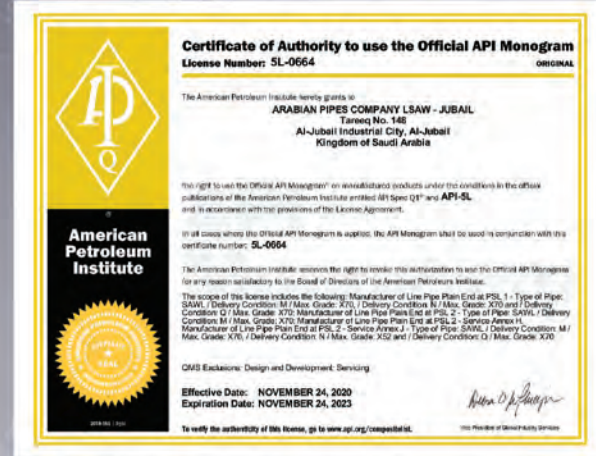
QMS Exclusions: Design and Development; Servicing

Effective date: JANUARY 27, 2021
Expiration Date: SEPTEMBER 13, 2023

To verify the authenticity of this license, go to www.api.com/certificates.

Hanan O. Al-Jarrah
(Signature)

(Signature of General Manager, Signature)



Approvals

As evidence of APC commitment and implementation of quality management system is the approval of many major oil and gas companies to use Arabian pipes company products and include it in approved suppliers list . Hereafter the companies which include Arabian pipes company in their approved suppliers list:



Human Resource

• Human Resources

Staff training is essential to keep all aspects of our operation working on peak efficiency at all times, and to maintain a high standard of service to our customers. A great deal of emphasis is placed on staff development programs and ensuring our personnel is fully aware of the latest advances in their respective fields of work.

Modern training facilities have been established at our administrative center in Riyadh to cater for the varying levels of training required.

AP staff undergo in-house and, where necessary, external training in their respective field of operations.

The in-house programs are devised to meet the needs of each APC dept. and are divided into both classroom studies and "on-the-job" training.

Each training courses is tailored to provide information on the latest developments in the relevant field. Refresher courses are also available to stress the crucial factors related to each department.

The significance of quality assurance is demonstrated through several courses including a company-wide course highlighting the need to maintain the ISO 9000 standards.



Customer Relations

Management procedures have been developed and implemented to ensure that our customers receive a rapid response to their inquiries, and that the appropriate documentations are issued from the relevant departments.

APC appreciates that a good customer relationship means faultless cooperation and the control of every aspect of the project. An understanding of the needs and activities of our customers is also essential; an every effort is made to support each link in the chain from material order to supply. This means that our customers obtain full information on delivery time and other important details when the order is placed. Finally, our sales staff is available to respond to any customer queries and provide the necessary sales and after sales back-up whenever required.



Health, Safety & Environment

QEHS Policy

• Our Basic Policy is to meet Customers Expectation

Arabian Pipes Company aims to provide consistently high quality and reliable tubular products and related services. like testing as per ISO 17025:2005 that meet our customer's expected quality and satisfaction levels at an economical and most cpmpetitive price.

• Our Target is Quality Improvement

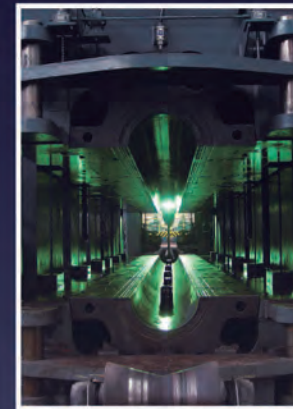
Quality is defined as conforming to the requirements of our customers. Therefore, quality excellence can be achieve by preventing problems rather than detecting and correcting them after they occur, and by continuously improving the quality of products and services according to the customer's needs and international standards like ISO 17025:2005, ISO/TS 29001:2010.

• Each Employee affects Our Process as a Supplier and a Customer

All works done by our employees are part of a process that creates a product or conduct testing or service to a customer. Each employee can influence some part of that process and therefore affect the quality of that product and testing service. This means that each employee is also a customer for works done by other employees acting as suppliers. Each one has a right to expect good work from other employee and an obligation to contribute work to the process.

• Our Basic Policy for Environmental and OH&S

Arabian Pipes Company aims to prevent, control, minimize, eliminate the pollution, wates, potential and actual injuries, accidents, risks, illness that could affect employees and other concerned parties that is arising to its business by identifying and implementing continual improvement activities through setting review and regular monitoring of QEHS targets and objectives. It also complies with all applicable laws and regulations to which the company subscribed.



• QEHS System is a Fundamental Rule of APC

To enhance these QEHS objectives, and as a fundamental part of the company's commitment to QEHS, a QEHS system has been established and documented that includes all functions affecting QEHS within the organization that meets the requirements of applicable ISO 9001:2008, API Spec Q1, ISO 14001:2004 and OHSAS 18001:2007 & ISO11EC 17025:2005, ISO/TS 29001:2010. The QEHS policy is communicating to all levels of the APC organization.

• APC QEHS Management is Forwarding to the Future

As a result thereof, we shall all work towards providing a QEHS management system that promotes knowledge, skills and training on QEHS, increases the use of statistical tools and other improvement techniques, and continuously reviews the progress & effectiveness through regular audits and technical evaluation.



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L i f e l i n e s t o t h e F u t u r e . . .